

Pre-PPAP Labeling Requirements

SQPS-938

Distribution to: VSM

Author: Jerome Techer

Approved by: Dennis Nielsen

Version: 1.0

Release date: 10-JAN-2022

Pages: 5

Table of Contents

SQPS-938

INTRODUCTION	3
1 PURPOSE.....	3
2 SCOPE	3
3 RESPONSIBILITY	3
4 PRE-PPAP SAMPLES LABELING.....	3
4.1 LABEL REQUIREMENT.....	3
4.2 LABEL SPECIFICATION.....	4
4.3 PRE-PPAP SAMPLES LABEL FIELD DESCRIPTIONS.....	4
5 APPENDICES	4
5.1 PRE-PPAP SAMPLES LABEL APPENDIX A	4
6 REFERENCES.....	5
7 MODIFICATION INDEX.....	5

Introduction

Prior to PPAP, VEONEER requires that all parts being shipped to VEONEER facilities have an orange sticker stating that the parts are Pre-PPAP Samples. This will help insure that these parts don't get mixed with production parts. The information on the label as described in this document is required.

1 Purpose

To insure that Pre-PPAP samples DO NOT get mixed with serial production.

2 Scope

All external suppliers providing sample(s) of components/parts/assemblies that are not PPAP'ed.

3 Responsibility

External Supplier.

4 Pre-PPAP Samples Labeling

4.1 Label Requirement

Label needs to be placed on two sides of each outer box/container not to be covered by any other labels! Label must be applied to internal bags / containers within the outer container to assure proper part control. If parts used for PPAP meet specification and pass the run at rate, remaining parts can be used for production by removing the orange labels and assuring barcode lot traceability is included for all parts to be used.

Pre-PPAP Labeling Requirements

4.2 Label Specification

Label size requirements are shown and should be used in most cases. Changes to the size of the label may be required based on the size of the parts/box that is being shipped. However label must be quickly visible and readable.

Pre-PPAP Samples
Not for production use

veoneer

Date: _____

Supplier: _____ Supplier Code: _____

VEONEER Part Number: _____ VEONEER PO #: _____

Supplier Part Number: _____ Lot/Batch Number: _____

Drawing Rev: _____ Quantity: _____

Program / ECR Event: _____

Type of Production Run: _____

VEONEER Facility: _____ Attention: _____

8 CM

15 CM

Label Dimensions: ~ 15 cm x 8 cm (Size may vary based on container size)
Label Color: Orange
Letter Size: ~ 18 Arial

4.3 Pre-PPAP Samples Label Field Descriptions:

Label must contain the following:

- Date - *Date product is shipped to VEONEER facility.*
- Supplier – *Name of supplier.*
- Supplier Code - *Six digit VEONEER provided supplier number.*
- VEONEER Part Number and Supplier Part number - *Per print part was built to.*
- Lot/Batch Number – *Suppliers traceability lot/batch.*
- Drawing Rev. – *VEONEER print revision that parts were built to.*
- Quantity – *Number of parts shipped in container.*
- Program / ECR event – *State program or Engineering Change Request number or description.*
- Type of Production Run - *Prototype parts (not final production), First Production trial parts, other type run.*
- VEONEER Facility – *Facility ID being shipped to.*
- Attention – *The name of the person who requested the parts if it applies.*

5 Appendices

5.1 SQPS-938 Appendix A - Pre-PPAP Samples Label

Samples Label Template (Pre-PPAP Samples Label.xlsx)

SQPS-938
Pre-PPAP Labeling Requirements
6 References



- [VS244](#) Veoneer Standard Package and Transport Label
- [VS246](#) Veoneer Standard Packaging Standard
- VSM Veoneer Supplier Manual (see <http://www.veoneer.biz>)
- VPP Veoneer Partner Portal (see <http://www.veoneer.biz>)

7 Modification Index

Version #	Date / Author	Modification	Purpose
1.0	10-JAN-2022 / <i>Jerome Techer</i>	First version	First version